

Date: Thursday, 11/29/2007 11:01:07 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET	
Job Number	: 36017				
Estimate Number	: 12716				
P.O. Number	: N/A		Part Number	: D353635	
This Issue	: 11/29/2007	S.O. No. : N/A	Drawing Number	: D3536 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 34828		Material	: NK	
Written By			Due Date	: 12/5/2007	
Checked & Approved By			Qty:	20 Um: Each	
Comment	: Est Rev:A New Issue 07-02-14 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
Comment: Qty.: 0.6507 sf(s)/Unit Total : 13.0137 sf(s) NEOPRENE SHEET 0.063 Batch: 10S113 1B 07-12-6		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev: A 1B 07-12-6 Prog Rev: A		
		(26)
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 1B 07-12-6		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK 6 07/12/07 (26) count		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Finishing FP-6 AS 07/12/07 (26)		
		FL 07/12/07 (26)

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: A Date: 01/12/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:01:08 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: GASKET
Job Number: 36017		Part Number: D353635
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		 26
Comment: FINAL INSPECTION/W/O RELEASE		D 01/2007
Job Completion	 <i>M 01/2007</i>	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

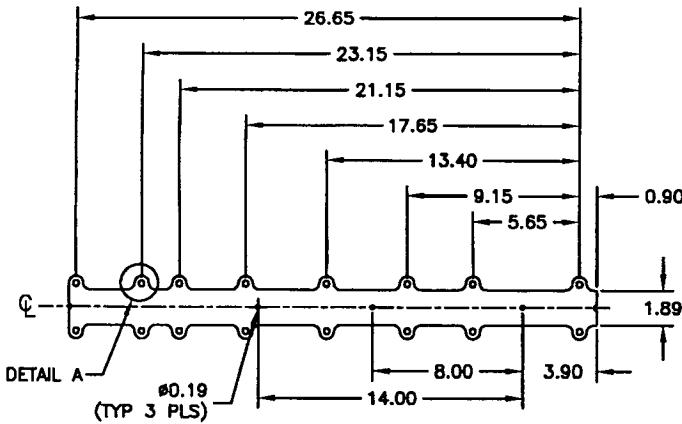
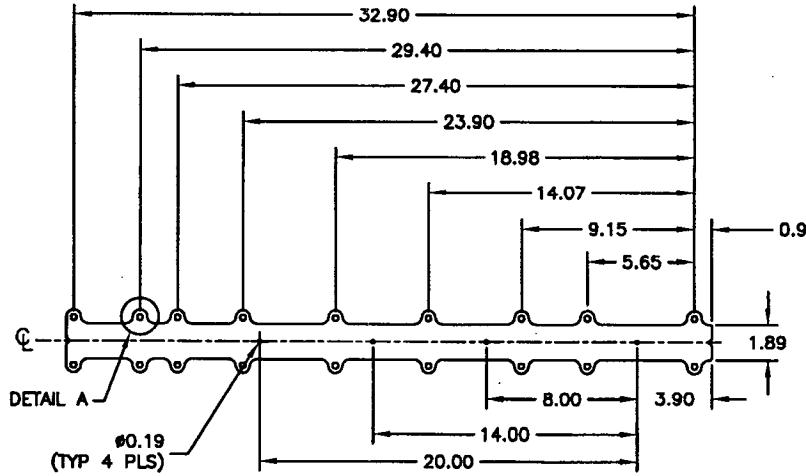
DART AEROSPACE LTD	Work Order:	36017
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>AS</u>	Audited by:	<u>CD</u>	Prototype Approval:	N/A
Date:	07-12-06	Date:	07/12/06	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	JL

DARTREF ID: A3030
09.02.12**D3536-11 GASKET****D3536-13 GASKET**

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WORK ORDER
NO. 36012

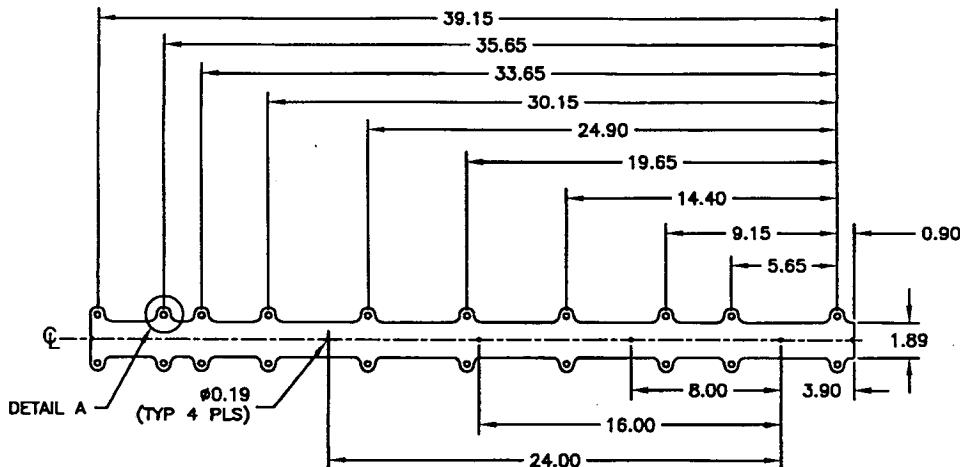
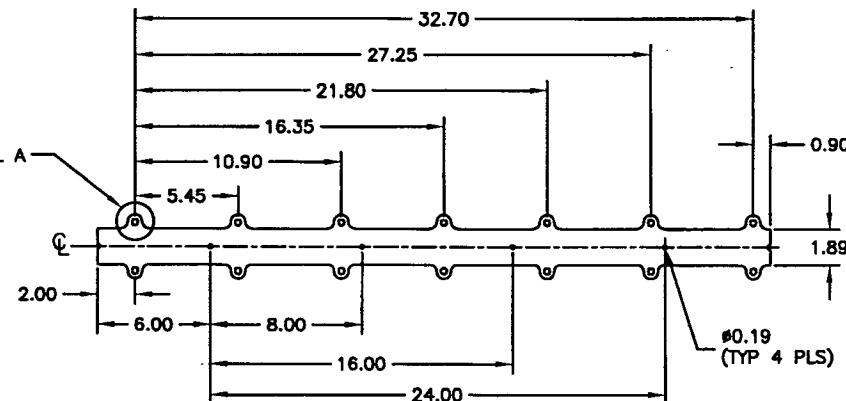
- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) PART IS SYMMETRICAL ABOUT $\frac{Q}{2}$
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 - 7) SEE PAGE 6 FOR DETAILS AND SECTION

DESIGN C8	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED M	APPROVED SH	DRAWING NO. D3536
DATE 06.10.25		TITLE GASKET
A	06.10.25	NEW ISSUE

REV. A
SHEET 1 OF 6
SCALE
1:10

DART

DESIGN	C.B	DRAWN BY	C.B	DART AEROSPACE USA, INC.
CHECKED	P.H.	APPROVED	T.M.	PORT HADLOCK, WA
DATE	06.10.25	TITLE	GASKET	DRAWING NO. D3536 SHEET 2 OF 6 REV. A SCALE 1:10

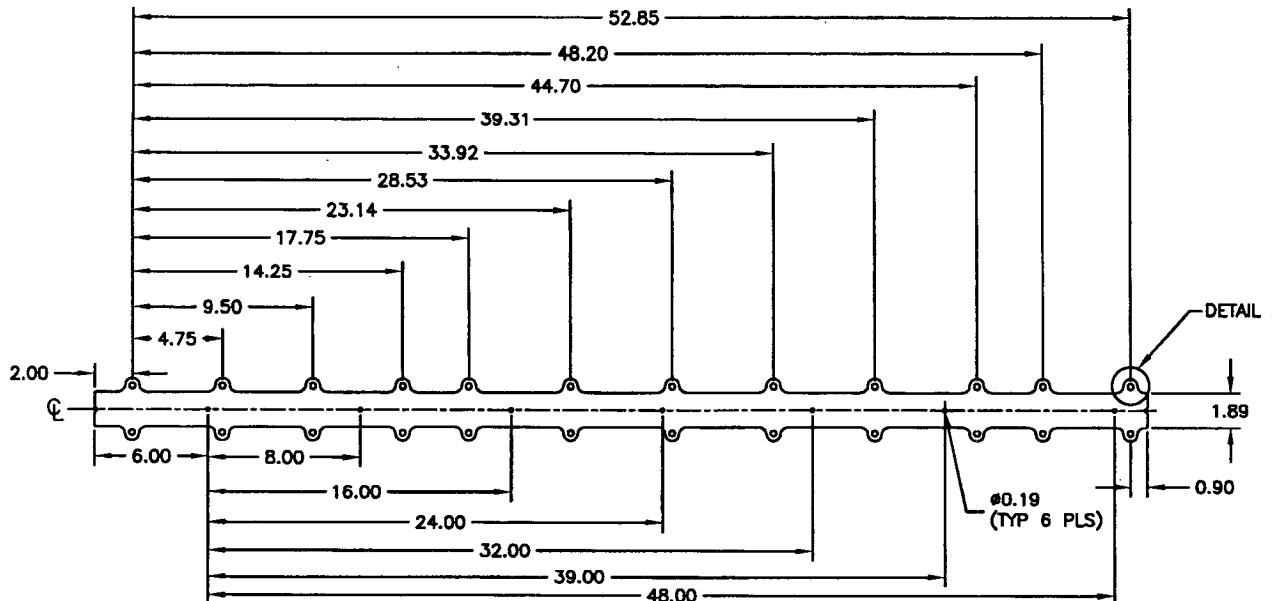
RELEASER
07.02.12**D3536-15 GASKET****D3536-21 GASKET****NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

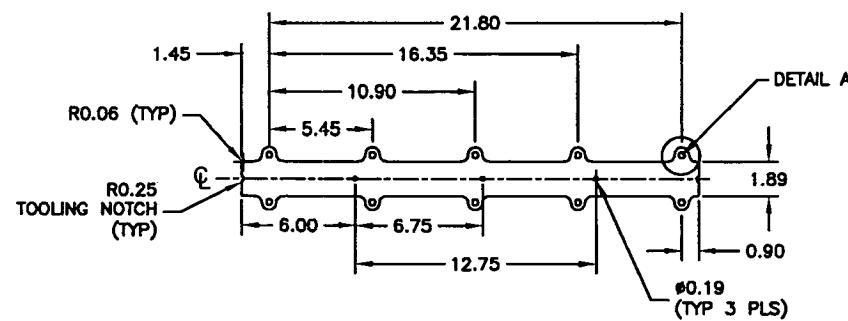
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DART

07.02.12
DRAFT



D3536-23 GASKET



D3536-25 GASKET

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NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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P.H	H.M.	D3536
DATE		SCALE
06.10.25		1:10

REV. A

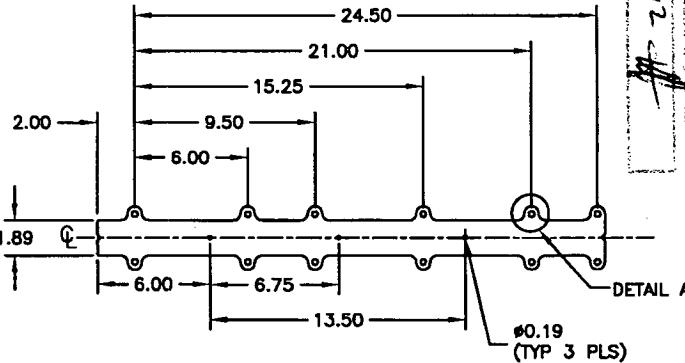
SHEET 3 OF 6

SCALE

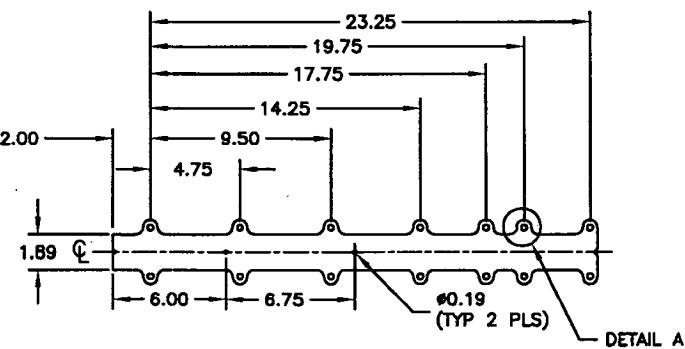
DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED PH	APPROVED PH	DRAWING NO. D3536
DATE 06.10.25	TITLE GASKET	SHEET 4 OF 6 SCALE 1:10

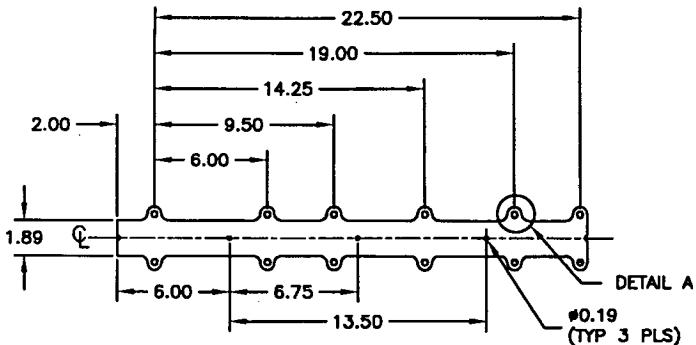
RELEASER
07.02.12



D3536-33 GASKET



D3536-35 GASKET



D3536-31 GASKET

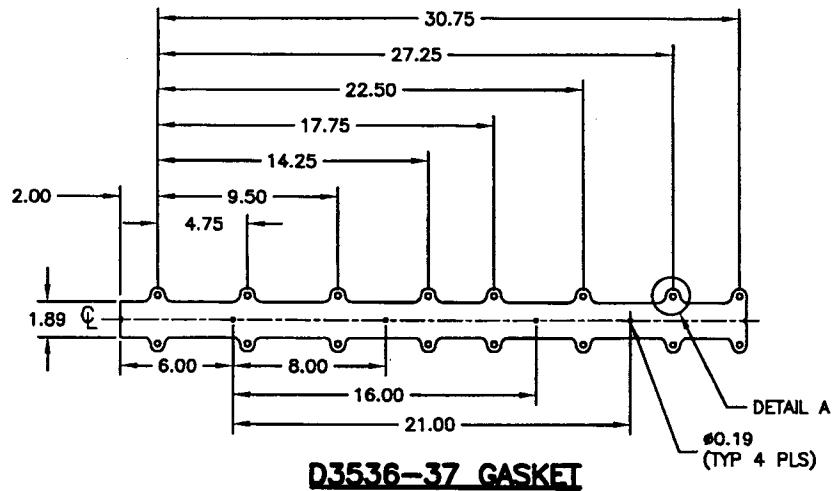
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- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
 - 2) FINISH: NONE
 - 3) PART IS SYMMETRICAL ABOUT $\frac{1}{2}$
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 - 7) SEE PAGE 6 FOR DETAILS AND SECTION

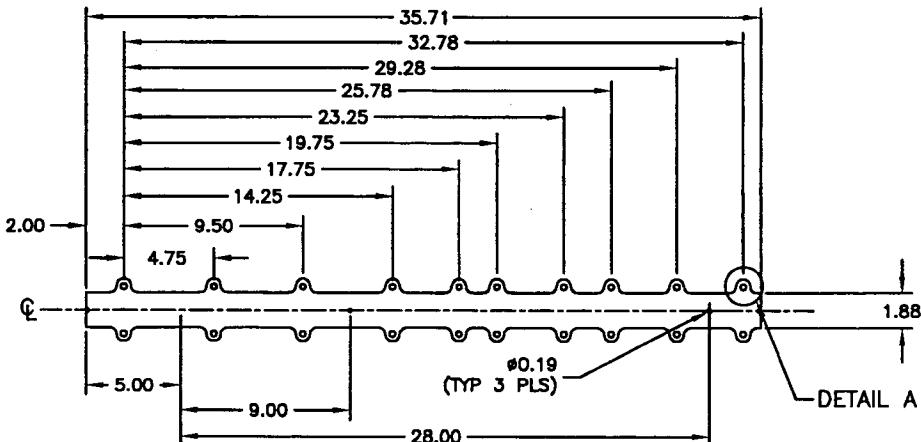
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DESIGN C8	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA
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DATE 06.10.25	TITLE GASKET	SHEET 5 OF 6 SCALE 1:10

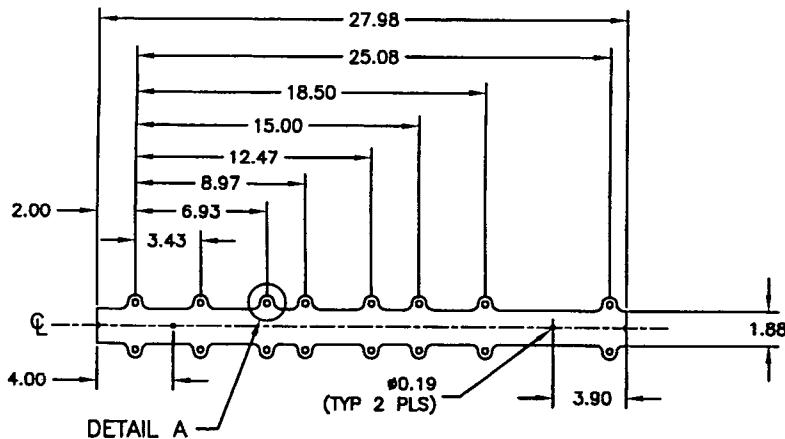
07.02.02
CB

**D3536-37 GASKET**

- NOTES:**
- MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO80-S.063)
 - FINISH: NONE
 - PART IS SYMMETRICAL ABOUT $\frac{1}{2}$
 - TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - ALL DIMENSIONS ARE IN INCHES
 - IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 - SEE PAGE 6 FOR DETAILS AND SECTION

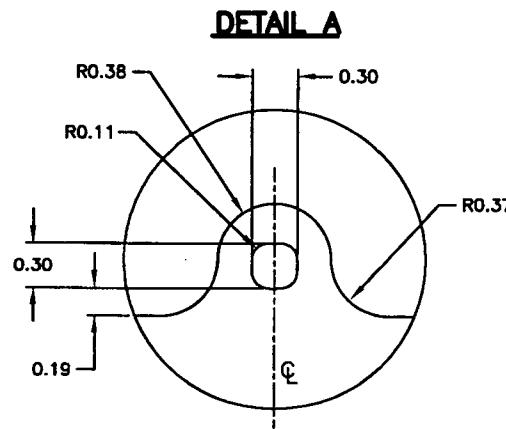
**D3536-39 GASKET**

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DART**D3536-41 GASKET****NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

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06.10.25		1:10